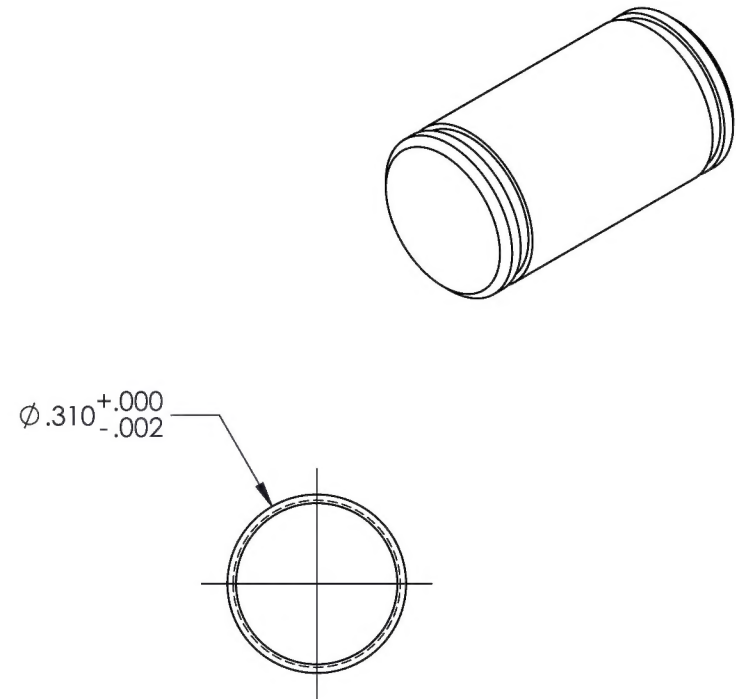
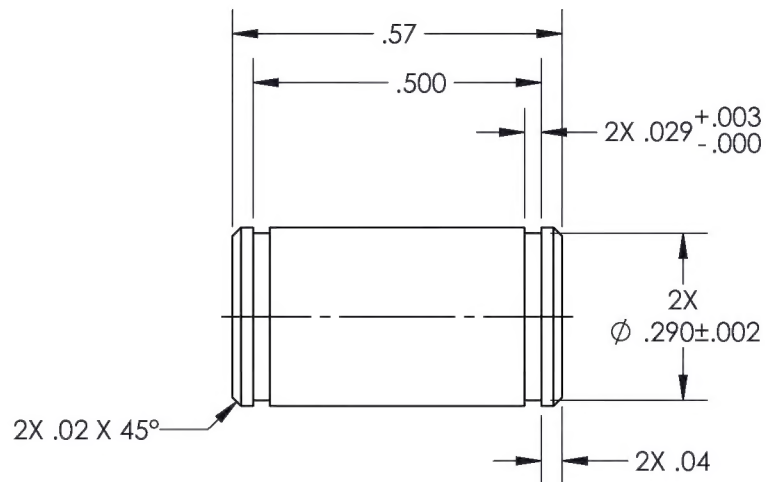


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAW BY CANAM.	8/7/2012		
2A	14-0105	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG AND LABEL NOTE. CH'D DIMENSION TOLERANCES ON NON-CRITICAL DIMENSIONS. ADDED NICKEL PLATE NOTE.	8/6/2014	DPD	RW



NOTES:

1. BAG & LABEL WITH BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006 THICK, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE LATCH ROLLER PIN	
DWG NO. C2-3-2	REV 2A
MAT'L 4340	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i>	
HEAT TREAT HRC 53-56	
FINISH SEE NOTE 2	
SPEC	
USED ON MODEL	
SCALE 3:1	DATE
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-3-2	1	LATCH ROLLER PIN	4340	Ø3/8 X 5/8	